# **Contour Gas** Large Diameter Depth Cartridge



Contour Gas melt blown cartridge filters utilise the very latest in high strength fibre production to create a large diameter high flowing element. They are available in corefree configuration as well as single open ended (SOE).

Available in two removal ratings, the filter has been designed for the economic removal of particulate such as 'black powder' from gas transmission lines.

Contour Gas filters can be supplied to retrofit directly into existing systems. If improved maintenance e.g. removal of retained bulk black powder, is required a new design housing and SOE cartridge filter assembly can be provided.

The graded density of the melt blown structure ensures the efficient removal of fine sub-micron particles while also providing an ideal surface for cake formation. This is a critical feature for the very high particulate loadings associated with corroded transmission lines.

Particle removal efficiencies have been verified against the practical engineering standards of the oil majors to ensure continuous outstanding performance in the real world.

#### Contour Gas fibres are blown

continuously onto a central production mandrel, without the need for resin binders or lubricants. This results in a one piece, core-free construction that is resistant to unloading and media shedding. True depth filtration results from the closely controlled manufacturing process and environment, which also ensures a consistent and reliable high quality element.



Black Powder accumulated in gas transmission pipeline. Image courtesy of ROSEN Group

### **Features and Benefits**

- The large format and low pressure drops = lowered installation and operational costs
- Precisely controlled graded density structure = consistent reliable performance
- $\bullet \quad {\sf Wide \ chemical \ compatibility \ with \ a \ choice \ of \ Nylon \ 6 \ and \ Polypropylene}$
- Available in fine and coarse grades to match process requirements

### Industries and Applications

#### Petrochemical

- Black Powder removal from gas transmission lines (raw gas/ethane)
- Removal of dessicant fines carried over from drying installations
- Removal of catalyst and active carbon fines
- Coalescer protection



## **Contour Technical Data**

### Dimensions

Outside Diameter:	152mm (6")					
Core Diameter:	114 mm (4")					
Maximum Operating Conditions						
Temperature	14P:	80°C				
	14N:	150°C				

#### **Flow Rates for Air** (40" Element) 180 160 G0> Pressure Loss (mbar) 140 120 100 80 60 G0M 40 20 0.1 0.2 0.4 0.5 0.6 0 0.3 0.7 Flow Rates (Am<sup>3</sup>/sec)

### **Maximum Differential Pressure**

Maximum ΔP	P Media	N Media
@ 30°C	4.0	4.0
@ 80°C	1	2.0
@ 130°C	N/A	1.0
@ 150°C	N/A	0.5

Product validation guide available on request.

Efficiency						Effici Ø >1 r		
Contour Gas was challenged in general accordance with BS EN 3328-1 using 0.3 micron particles	Particle Challenge Level		Fine G0X Grade		Coarse G0M Grade			
Grade G0X: 100% retention	g/M Mscf	mg/m 3	Numeric al	Mass	Numeric al	Mass	Numeric al	Mass
To ensure performance testing is actually relevant to practical applications, the filter medium was also tested at larger particle sizes and varying challenge concentrations.	30	1.059	100	100	81.13	98.86	100	100
	15	0.53	100	100	81.36	98.99	100	100
	2	0.0071	100	100	81.13	99.05	100	100

## **Ordering Guide**

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14P	w	G0X-	40	Ν	Ν	А
Media	Core/Assembly	Micron Rating	Length	End Caps	Seal	Branding
14P - Polypropylene 14N - Nylon 6	W - Without Core S - Stainless Steel*	G0X - Fine G0M - Coarse	40 - 1013mm 60 - 1520mm	N - None W - SOE*	N - None V - Viton	A - Amazon
Example: 14PW/COV_40NNA = Polypropulate media, no core 20um Coorse rating 1012mm (40%) long						

INA = Polypropylene media, no core, 20µm Coarse rat \* Stainless steel core only available with SOE variant

### New & Retrofit Applications

Competitive Part Codes and Equi	Our engineers can work with you on new applications to design the			
Profile Coreless*1	ofile Coreless*1 Amazon Code			
EBPSAH	14PWG0X-40NNA	can retrofit existing installations with our technology. Below are		
EBPSAH1	14PWG0M-40NNA	the common retrofits available. For availability on additional		
EFPSMEF	Contact Amazon Filters	retrofits, please contact your Amazon Filters representative.		
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ainable

### This product is made from a sustainable source of polypropylene.

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## availability on additional rofits, please contact your azon Filters representative.



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